

Garant**Indexable insert for turning CNMG 120408, for medium machining, Grade: HB730-1****Order data**

Order number	250158 HB730-1
GTIN	4045197941374
Item class	21G

Technical description

Cutting speed v_c main application	35 - 230 m/min
Corner radius	0.8 mm
Chip breaker	XUM
Main application	UNI
Grade	HB730-1
Cutting conditions	slightly interrupted
Feed f	0.2 - 0.6 mm/rev.
Cutting depth a_p	0.5 - 6 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide

Coating	Nano-PVD
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning